



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2282-3

Job Sheet 168169



Part No: D2282-3

Job Qty: 50 ea

Part Name: Tube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/10/17

Job Tracking No:

Due Date: 11/20/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea		11/18/17	0.00	0.00	Start Up Machining		
100	Hardinge	50 pcs		11/20/17	0.01	1.58	Hardinge		
120	QC	50 pcs		11/20/17	0.00	0.00	QC8		
130	Packaging	50 pcs		11/20/17	0.00	0.00	Packaging3		
140	QC21-SA	50 Ea		11/20/17	0.00	0.00	QC21		

Part Op 100 - 1-Turn as per Dwg D2282 and Folio FA188

Descriptions: 130 - *****STOCK IN LARGE FAB***** LOCATION : WA002

DAS
21
8-89

NOV 21 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M3041R0.675W.091	10	0	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Handle Tube	2.375Inches	+ 0.000 - 0.020		

Plex 11/10/17 10:50 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK O

QA Closed: _____ Date: _____

Work Order: _____	DISP
Part No. _____	
NCR No. _____	Suspected
Date : _____	Step #: _____

DART
AEROSPACE
S011140



Tube

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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

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Approval

PART NO:
Revision:
Operation:
Change No:

D2282-3

Start up Operation

Mfg Date: 11/19/17
Job No: 168169

sted By
Supervisor
Verification
Coordinator
proval

Root Cause

Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐

FAULT CATEGORY

Pressure/Forced	☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong	☐
Bending	☐	Set-up	☐	Folio/Program	☐	Outside Dimensions	☐
Centre Not Concentric	☐	BOM/Route	☐	Grain	☐	Over/Under tolerance	☐
Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect	☐
Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐
Cuffs	☐	Contamination	☐	Out of Sequence	☐	Part Moved	☐
Crushing	☐	Countersink	☐	Off-set	☐	Drawing	☐
Heat Treat	☐	Cut Too Short	☐	Mislabeled	☐	Finish	☐
Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread	☐
Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence	☐

OTHER :